

## **Safety Data Sheet**

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 22-8405-7
 Version Number:
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 Issue Date:
 07/13/17
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**Product identifier** 

3M<sup>TM</sup> Bare-Metal Seam Sealer- Beige PN 08310, 58310

ID Number(s):

41-3701-2168-7, 60-4550-3150-4, 60-4550-6990-0

Recommended use

Sealant

Supplier's details

MANUFACTURER: 3M

**DIVISION:** Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

**Telephone:** 1-888-3M HELPS (1-888-364-3577)

**Emergency telephone number** 

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

22-8167-3, 32-5666-6

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### **SECTION 1: Identification**

### 1.1. Product identifier

3M<sup>TM</sup> Bare-Metal Seam Sealer - Beige Part B (Base), PN 08310, 58310

#### 1.2. Recommended use and restrictions on use

### Recommended use

Sealant

1.3. Supplier's details

MANUFACTURER: 3M

**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### **SECTION 2: Hazard identification**

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

### 2.2. Label elements

Signal word

Warning

### **Symbols**

Exclamation mark |

### **Pictograms**

**Page 1 of** 11



#### **Hazard Statements**

Causes eye irritation.

May cause an allergic skin reaction.

### **Precautionary Statements**

General:

Keep out of reach of children.

### **Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### **Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

#### 2.3. Hazards not otherwise classified

22% of the mixture consists of ingredients of unknown acute oral toxicity.

89% of the mixture consists of ingredients of unknown acute inhalation toxicity.

# **SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	25068-38-6	40 - 70 Trade Secret *
Epichlorohydrin-4,4'-(1-	30583-72-3	10 - 30 Trade Secret *
Methylethylidene)Biscyclohexanol Polymer		
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	3 - 7 Trade Secret *
Inorganic Filler	Trade Secret*	1 - 5 Trade Secret *
Inorganic Pigment (NJTSRNo. 04499600-6658)	Trade Secret*	1 - 5 Trade Secret *
Titanium Dioxide	13463-67-7	< 0.1 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

### **SECTION 4: First aid measures**

Page 2 of 11

<sup>\*</sup>The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

#### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

### **Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## **SECTION 5: Fire-fighting measures**

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

### **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

# **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work

- 2 .....

clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

#### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents. Store away from amines.

## **SECTION 8: Exposure controls/personal protection**

### 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	<b>Additional Comments</b>
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human
				carcin

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

**Indirect Vented Goggles** 

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

> Page 4 of 11

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## **SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

**General Physical Form:**Solid **Specific Physical Form:**Paste

Odor, Color, Grade:Beige. Epoxy odor.Odor thresholdNo Data AvailablepHNot ApplicableMelting pointNo Data AvailableBoiling PointNot Applicable

Flash Point 239 °F [Test Method: Estimated]

Evaporation rate

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Vapor Pressure

Vapor Density

Not Applicable

Not Applicable

Not Applicable

Not Applicable

Not Applicable

1.16 - 1.18 g/cm3

Specific Gravity1.16 [Ref Std: WATER=1]Solubility in WaterSlight (less than 10%)Solubility- non-waterNo Data AvailablePartition coefficient: n-octanol/ waterNo Data AvailableAutoignition temperatureNo Data AvailableDecomposition temperatureNo Data Available

Hazardous Air Pollutants0.000000336 lb HAPS/lb solids [Test Method:Calculated]Volatile Organic Compounds0.2 % weight [Test Method:calculated per CARB title 2]Volatile Organic Compounds3 g/l [Test Method:calculated SCAQMD rule 443.1]

Percent volatile 0.28 % weight

VOC Less H2O & Exempt Solvents 3 g/l [Test Method:calculated SCAQMD rule 443.1]

### **SECTION 10: Stability and reactivity**

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

#### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Sparks and/or flames

### 10.5. Incompatible materials

Strong oxidizing agents

Amines

**Page 5 of** 11

Strong acids

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Aldehydes	Not Specified
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

# **SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

### **Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

### **Eve Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### Ingestion

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

### Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

### **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### **Acute Toxicity**

Acute Toxicity			
Name	Route	Species	Value
Overall product	Inhalation-		No data available; calculated ATE >50 mg/l
-	Vapor(4 hr)		
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		

**Page** 6 of 11

	(4 hours)		
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Inorganic Filler	Dermal	Rabbit	LD50 > 5,000 mg/kg
Inorganic Filler	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		
	(4 hours)		
Inorganic Filler	Ingestion	Rat	LD50 > 5,110 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-	Rat	LC50 > 6.82  mg/l
	Dust/Mist		
	(4 hours)		
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

### **Skin Corrosion/Irritation**

Name	Species	Value
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Mild irritant
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
Inorganic Filler	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

**Serious Eye Damage/Irritation** 

Name	Species	Value
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Rabbit	Moderate irritant
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
Inorganic Filler	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation

### **Skin Sensitization**

Name	Species	Value
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Sensitizing
	and	
	animal	
Dimethyl Siloxane, Reaction Product with Silica	Human	Not classified
	and	
	animal	
Inorganic Filler	Human	Not classified
	and	
	animal	
Titanium Dioxide	Human	Not classified
	and	
	animal	

**Respiratory Sensitization** 

Name	Species	Value
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Human	Not classified

Germ Cell Mutagenicity

Germ Cen Mutagementy				
Name	Route	Value		
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	In vivo	Not mutagenic		
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	In Vitro	Some positive data exist, but the data are not sufficient for classification		
Dimethyl Siloxane, Reaction Product with Silica	In Vitro	Not mutagenic		
Inorganic Filler	In Vitro	Not mutagenic		
Titanium Dioxide	In Vitro	Not mutagenic		
Titanium Dioxide	In vivo	Not mutagenic		

## Carcinogenicity

Page 7 of 11

Name	Route	Species	Value
4,4'Isopropylidenediphenol-Epichlorohydrin Polymer	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Dimethyl Siloxane, Reaction Product with Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Inorganic Filler	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

### **Reproductive Toxicity**

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
4,4'Isopropylidenediphenol- Epichlorohydrin Polymer	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'Isopropylidenediphenol- Epichlorohydrin Polymer	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'Isopropylidenediphenol- Epichlorohydrin Polymer	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesi s
4,4'Isopropylidenediphenol- Epichlorohydrin Polymer	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
Inorganic Filler	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Inorganic Filler	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Inorganic Filler	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s

## Target Organ(s)

## Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,4'Isopropylidenediphenol -Epichlorohydrin Polymer	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'Isopropylidenediphenol -Epichlorohydrin Polymer	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'Isopropylidenediphenol -Epichlorohydrin Polymer	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Dimethyl Siloxane, Reaction Product with	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

Page 8 of 11

Silica						
Inorganic Filler	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational
		silicosis			available	exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

#### **Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## **SECTION 12: Ecological information**

### **Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

#### **Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## **SECTION 13: Disposal considerations**

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

## **SECTION 14: Transport Information**

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501

## **SECTION 15: Regulatory information**

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - No

### EPCRA 311/312 Hazard Classifications (effective January 1, 2018):

**Page** 9 **of** 11

07/11/17

### Physical Hazards

Not applicable

### **Health Hazards**

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

#### 15.2. State Regulations

Contact 3M for more information.

#### 15.3. Chemical Inventories

The components of this material are in compliance with the provisions of Japan Industrial Safety and Health Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **SECTION 16: Other information**

### NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Page 10 of 11

Page 11 of 11



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 07/13/17

### **SECTION 1: Identification**

### 1.1. Product identifier

3M™ Bare-Metal Seam Sealer - Beige PN 08310, 58310 Part A

#### 1.2. Recommended use and restrictions on use

#### Recommended use

Automotive, Seam Sealer Accelerator to be used with Seam Sealer Base

1.3. Supplier's details

MANUFACTURER: 3M

**DIVISION:** Automotive Aftermarket

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### **SECTION 2: Hazard identification**

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

### 2.1. Hazard classification

Acute Toxicity (inhalation): Category 4. Serious Eye Damage/Irritation: Category 2A. Skin Sensitizer: Category 1A.

### 2.2. Label elements

### Signal word

Warning

#### **Symbols**

Exclamation mark

### **Pictograms**

\_\_\_\_



#### **Hazard Statements**

Causes serious eye irritation. May cause an allergic skin reaction. Harmful if inhaled.

### **Precautionary Statements**

#### General:

Keep out of reach of children.

#### **Prevention:**

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Wear eye/face protection.

Wear protective gloves.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

#### **Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Call a POISON CENTER or doctor/physician if you feel unwell.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

96% of the mixture consists of ingredients of unknown acute inhalation toxicity.

# **SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
Mercaptan-Terminated Epoxy Curing Agent	Trade Secret*	60 - 100 Trade Secret *
Dimethyl Siloxane, Reaction Product with Silica	67762-90-7	3 - 7 Trade Secret *
Bis(Dimethylaminoethyl) Ether	3033-62-3	0.1 - 1 Trade Secret *
Ethylene Glycol	107-21-1	0.1 - 1 Trade Secret *
Triethylenetetramine	112-24-3	0.1 - 1 Trade Secret *
Zinc Phosphate	7779-90-0	0.1 - 1 Trade Secret *

<sup>\*</sup>The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

## 4.1. Description of first aid measures

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#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### **Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

### **Eye Contact:**

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### **SECTION 5: Fire-fighting measures**

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

### **SECTION 6: Accidental release measures**

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

# **SECTION 7: Handling and storage**

### 7.1. Precautions for safe handling

Keep out of reach of children. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

Page 3 of 11

#### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Store away from acids. Store away from oxidizing agents.

## **SECTION 8: Exposure controls/personal protection**

### 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Ethylene Glycol	107-21-1	ACGIH	TWA(Vapor fraction):25	A4: Not class. as human
			ppm;STEL(Inhalable	carcin
			aerosol):10	
			mg/m3;STEL(Vapor	
			fraction):50 ppm	
Triethylenetetramine	112-24-3	AIHA	TWA:6 mg/m3(1 ppm)	SKIN
Bis(Dimethylaminoethyl) Ether	3033-62-3	ACGIH	TWA:0.05 ppm;STEL:0.15	SKIN
			ppm	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8	
			mg/m3;TWA:20 millions of	
			particles/cu. ft.	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

**Indirect Vented Goggles** 

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## **SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

**General Physical Form:** Solid **Specific Physical Form:** Paste

Odor, Color, Grade: Off-white. Mercaptan odor.

Odor threshold No Data Available pН Not Applicable No Data Available **Melting point Boiling Point** Not Applicable Flash Point No flash point **Evaporation rate** Not Applicable Flammability (solid, gas) Not Classified Flammable Limits(LEL) Not Applicable Flammable Limits(UEL) Not Applicable Not Applicable Vapor Pressure Not Applicable **Vapor Density Density** 1.180 g/cm3

Specific Gravity1.180 [Ref Std: WATER=1]Solubility in WaterSlight (less than 10%)Solubility- non-waterNo Data AvailablePartition coefficient: n-octanol/ waterNo Data AvailableAutoignition temperatureNo Data AvailableDecomposition temperatureNo Data AvailableViscosityNo Data Available

Hazardous Air Pollutants0.12 lb HAPS/lb solids [Test Method: Calculated]Volatile Organic Compounds1 % weight [Test Method: calculated per CARB title 2]Volatile Organic Compounds20 g/l [Test Method: calculated SCAQMD rule 443.1]

Percent volatile 1.7 % weight

VOC Less H2O & Exempt Solvents 20 g/l [Test Method:calculated SCAQMD rule 443.1]

## **SECTION 10: Stability and reactivity**

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic

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reaction with production of intense heat and smoke.

### 10.5. Incompatible materials

Strong acids

Strong oxidizing agents

### 10.6. Hazardous decomposition products

Substance	<b>Condition</b>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Oxides of Nitrogen	Not Specified
Oxides of Sulfur	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

### **SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

### Inhalation:

Harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### **Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### **Ingestion:**

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

### **Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### **Acute Toxicity**

Acute Toxicity			
Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapor(4 hr)		No data available; calculated ATE10 - 20 mg/l

Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Dermal	Rabbit	LD50 > 10,200 mg/kg
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	Rat	LD50 2,600 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Dimethyl Siloxane, Reaction Product with Silica	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		
	(4 hours)		
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Zinc Phosphate	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Phosphate	Ingestion	Rat	LD50 > 5,000 mg/kg
Bis(Dimethylaminoethyl) Ether	Dermal	Rabbit	LD50 238 mg/kg
Bis(Dimethylaminoethyl) Ether	Inhalation-	Rat	LC50 2.2 mg/l
	Vapor (4		
	hours)		
Bis(Dimethylaminoethyl) Ether	Ingestion	Rat	LD50 570 mg/kg
Ethylene Glycol	Ingestion	Human	LD50 1,600 mg/kg
Ethylene Glycol	Inhalation-	Other	LC50 estimated to be 5 - 12.5 mg/l
	Dust/Mist		
	(4 hours)		
Ethylene Glycol	Dermal	Rabbit	9,530 mg/kg
Triethylenetetramine	Dermal	Rabbit	LD50 550 mg/kg
Triethylenetetramine	Ingestion	Rat	LD50 2,500 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	No significant irritation
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation
Ethylene Glycol	Rabbit	Minimal irritation
Triethylenetetramine	Rabbit	Corrosive

**Serious Eye Damage/Irritation** 

ocitous E y c Dumug c il ituation						
Name	Species	Value				
Mercaptan-Terminated Epoxy Curing Agent	Rabbit	Mild irritant				
Dimethyl Siloxane, Reaction Product with Silica	Rabbit	No significant irritation				
Ethylene Glycol	Rabbit	Mild irritant				
Triethylenetetramine	Rabbit	Corrosive				

### **Skin Sensitization**

Name	Species	Value
Mercaptan-Terminated Epoxy Curing Agent	Mouse	Sensitizing
Dimethyl Siloxane, Reaction Product with Silica	Human	Not classified
	and	
	animal	
Ethylene Glycol	Human	Not classified
Triethylenetetramine	Guinea	Sensitizing
	pig	

### **Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity** 

Germ Cen Mutagementy					
Name	Route	Value			
Mercaptan-Terminated Epoxy Curing Agent	In Vitro	Not mutagenic			
Dimethyl Siloxane, Reaction Product with Silica	In Vitro	Not mutagenic			
Ethylene Glycol	In Vitro	Not mutagenic			
Ethylene Glycol	In vivo	Not mutagenic			

Carcinogenicity

Name	Route	Species	Value
Dimethyl Siloxane, Reaction Product with Silica	Not	Mouse	Some positive data exist, but the data are not
	Specified		sufficient for classification
Ethylene Glycol	Ingestion	Multiple	Not carcinogenic
		animal	
		species	

### **Reproductive Toxicity**

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Dimethyl Siloxane, Reaction Product with Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
Ethylene Glycol	Dermal	Not classified for development	Mouse	NOAEL 3,549 mg/kg/day	during organogenesi s
Ethylene Glycol	Ingestion	Not classified for development	Mouse	LOAEL 750 mg/kg/day	during organogenesi s
Ethylene Glycol	Inhalation	Not classified for development	Mouse	NOAEL 1,000 mg/kg/day	during organogenesi s

## Target Organ(s)

**Specific Target Organ Toxicity - single exposure** 

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene Glycol	Ingestion	heart   nervous system   kidney and/or bladder   respiratory system	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Ethylene Glycol	Ingestion	liver	Not classified	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure** 

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 75 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	90 days
Mercaptan-Terminated Epoxy Curing Agent	Ingestion	endocrine system   heart   skin   immune system   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Dimethyl Siloxane, Reaction Product with Silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Ethylene Glycol	Ingestion	kidney and/or	Some positive data exist, but the	Rat	NOAEL 200	2 years

		bladder	data are not sufficient for classification		mg/kg/day	
Ethylene Glycol	Ingestion	vascular system	Not classified	Rat	NOAEL 200 mg/kg/day	2 years
Ethylene Glycol	Ingestion	heart   hematopoietic system   liver   immune system   muscles	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	respiratory system	Not classified	Mouse	NOAEL 12,000 mg/kg/day	2 years
Ethylene Glycol	Ingestion	skin   endocrine system   bone, teeth, nails, and/or hair   nervous system   eyes	Not classified	Multiple animal species	NOAEL 1,000 mg/kg/day	2 years

#### **Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

## **SECTION 12: Ecological information**

### **Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

#### **Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## **SECTION 13: Disposal considerations**

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

# **SECTION 14: Transport Information**

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501

## **SECTION 15: Regulatory information**

### 15.1. US Federal Regulations

Contact 3M for more information.

#### **EPCRA 311/312 Hazard Classifications:**

Physical Hazards	
Not applicable	

### **Health Hazards**

Acute toxicity

Respiratory or Skin Sensitization

Serious eve damage or eve irritation

### 15.2. State Regulations

Contact 3M for more information.

### California Proposition 65

<u>Ingredient</u> <u>C.A.S. No.</u> <u>Listing</u>

ETHYLENE GLYCOL (INGESTED) 107-21-1 Developmental Toxin

### 15.3. Chemical Inventories

The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **SECTION 16: Other information**

### NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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