

Mopar SAE 80W-90 Gear & Axle Lubricant

Mopar (FCA US LLC Service & Customer Care Division)

Version No: 1.3

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 2

Issue Date: **28/10/2016** Print Date: **28/10/2016** L.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	Mopar SAE 80W-90 Gear & Axle Lubricant
Synonyms	68218043AB, 68218043CB
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	opar (FCA US LLC Service & Customer Care Division)	
Address	26311 Lawerence Avenue, Center Line Michigan 48015 United States	
Telephone	1-800-846-6727	
Fax	Not Available	
Website	Not Available	
Email	MoparSDS@fcagroup.com	

Emergency phone number

Association / Organisation	Not Available
Emergency telephone numbers	248-512-8002
Other emergency telephone numbers	Not Available

SECTION 2 HAZARD(S) IDENTIFICATION

Classification of the substance or mixture

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	1	i	
Toxicity	1		0 = Minimum
Body Contact	1		0 = Minimum 1 = Low
Reactivity	1		2 = Moderate
Chronic	2		3 = High 4 = Extreme



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification Not Applicable

Label elements

GHS label elements Not Applicable

SIGNAL WORD NOT APPLICABLE

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Hazard statement(s)

Not Applicable

Hazard(s) not otherwise specified

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	60-70	Base oil (<20,5 cSt@40C)
68937-96-2	1-5	di-tert-butyl polysulfides
91745-46-9	1-5	phosphoric acid ester amine salt

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- Heavy and persistent skin contamination over many years may lead to dysplastic changes. Pre-existing skin disorders may be aggravated by exposure to this product.
- In general, emesis induction is unnecessary with high viscosity, low volatility products, i.e. most oils and greases
- High pressure accidental injection through the skin should be assessed for possible incision, irrigation and/or debridement.

NOTE: Injuries may not seem serious at first, but within a few hours tissue may become swollen, discoloured and extremely painful with extensive subcutaneous necrosis. Product may be forced through considerable distances along tissue planes.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

- ► Foam.
- ▶ Dry chemical powder.

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- ▶ BCF (where regulations permit).
- Carbon dioxide.
- ▶ Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear full body protective clothing with breathing apparatus.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools.
- ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.

▶ Combustible.

- ▶ Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Fire/Explosion Hazard

► May emit acrid smoke.

▶ Mists containing combustible materials may be explosive.

Combustion products include; carbon dioxide (CO2) sulfur oxides (SOx) other pyrolysis products typical of burning organic materialMay emit poisonous fumes. May emit corrosive fumes CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for o	containment and clean	ing up						
Minor Spills	Environmental hazard - contain spillage. Slippery when spilt. Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.							
	Environmental hazard - contain spillage. Chemical Class: aromatic hydrocarbons For release onto land: recommended sorbents listed in order of priority.							
	SORBENT TYPE	RANK	APPLICATION	COLL	ECTION		LIMITATIONS	
	LAND SPILL - SMALL							
	Feathers - pillow 1 throw pitchfork DGC, RT							
	cross-linked polymer - part	ticulate		2	shovel	shovel	R,W,SS	
	arass linked notymer pille	***		2	throw	nitobfork	P DCC PT	

Feathers - pillow	1	throw	pitchfork	DGC, RT
cross-linked polymer - particulate	2	shovel	shovel	R,W,SS
cross-linked polymer- pillow	2	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	3	shovel	shovel	R, I, P,
treated clay/ treated natural organic - particulate	3	shovel	shovel	R, I
wood fibre - pillow	4	throw	pitchfork	R, P, DGC, RT

Major Spills

LAND SPILL - MEDIUM

cross-linked polymer -particulate	1	blower	skiploader	R, W, SS
treated clay/ treated natural organic - particulate	2	blower	skiploader	R, I
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
feathers - pillow	3	throw	skiploader	DGC, RT
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R: Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

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W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

Slippery when spilt.

Moderate hazard.

- Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal
- ▶ Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

- Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ▶ Electrostatic discharge may be generated during pumping this may result in fire.
- ▶ Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then
 = 7 m/sec).
- Avoid splash filling.
- ► Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Safe handling
- Prevent concentration in hollows and sumps.
- ▶ DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
 Keep containers securely sealed when not in use
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

Other information

- Store in original containers.Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.
 - Store away from incompatible materials and foodstuff containers.
 - Protect containers against physical damage and check regularly for leaks.
 - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- ► Metal can or drur
- ▶ Packaging as recommended by manufacturer
- Check all containers are clearly labelled and free from leaks

Hydrogen sulfide (H2S):

- ▶ is a highly flammable and reactive gas
- reacts violently with strong oxidisers, metal oxides, metal dusts and powders, bromine pentafluoride, chlorine trifluoride, chromium trioxide, chromyl chloride, dichlorine oxide, nitrogen trichloride, nitryl hypofluorite, oxygen difluoride, perchloryl fluoride, phospham, phosphorus persulfide, silver fulminate, soda-lime, sodium peroxide
- ▶ is incompatible with acetaldehyde, chlorine monoxide, chromic acid, chromic anhydride, copper, nitric acid, phenyldiazonium chloride, sodium
- ▶ forms explosive material with benzenediazonium salts
- attacks many metals

Storage incompatibility

Flow or agitation of hydrogen sulfide may generate electrostatic charges due to low conductivity

CARE: Water in contact with heated material may cause foaming or a steam explosion with possible severe burns from wide scattering of hot material. Resultant overflow of containers may result in fire.

- ► Sulfides are incompatible with acids, diazo and azo compounds, halocarbons, isocyanates, aldehydes, alkali metals, nitrides, hydrides, and other strong reducing agents.
- ▶ Many reactions of sulfides with these materials generate heat and in many cases hydrogen gas.
- Many sulfide compounds may liberate hydrogen sulfide upon reaction with an acid.
- ► Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

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OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

-					
Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3	
Mopar SAE 80W-90 Gear & Axle Lubricant	Not Available	Not Available	Not Available	Not Available	
Ingredient	Original IDLH		Revised IDLH		
Base oil (<20,5 cSt@40C)	Not Available		Not Available		
di-tert-butyl polysulfides	Not Available		Not Available		
phosphoric acid ester amine salt	Not Available		Not Available		

MATERIAL DATA

Toxicity and Irritation data for petroleum-based mineral oils are related to chemical components and vary as does the composition and source of the original crude.

A small but definite risk of occupational skin cancer occurs in workers exposed to persistent skin contamination by oils over a period of years. This risk has been attributed to the presence of certain polycyclic aromatic hydrocarbons (PAH) (typified by benz[a]pyrene).

Petroleum oils which are solvent refined/extracted or severely hydrotreated, contain very low concentrations of both.

For ethyl acrylate

Odour Threshold Value: 0.00024 ppm (detection), 0.00037 ppm (recognition) Saturated air at 20 deg C and 1 atm. contains 38500 ppm ethyl acrylate by volume.

Exposure at or below the recommended TLV-TWA is thought to protect the worker from the significant risk of severe eye, nose and skin irritation and to minimise irritant effects of chronic exposure to ethyl acrylate vapour. The reported ability of ethyl acrylate to induce skin sensitisation in exposed human volunteers suggest that some individuals may be hypersensitive or otherwise unusually responsive from exposure to certain chemicals - these individuals may NOT be adequately protected from adverse health effects at the TLV-TWA.

Foetotoxic effects were seen after oral administration to rats.

Odour Safety Factor(OSF)

OSF=4.2E3 (ETHYL ACRYLATE)

for benzene

Odour Threshold Value: 34 ppm (detection), 97 ppm (recognition)

NOTE: Detector tubes for benzene, measuring in excess of 0.5 ppm, are commercially available. The relative quality of epidemiological data and quantitative health risk assessments related to documented and theoretical leukaemic deaths constitute the basis of the TLV-recommendation.

One study [Dow Chemical] demonstrates a significant fourfold increase in myelogenous leukaemia for workers exposed to average benzene concentrations of about 5 ppm for an average of 9 years and that 2 out of four individuals in the study who died from leukaemia were characterised as having been exposed to average benzene levels below 2 ppm. Based on such findings the estimated risk of leukaemia in workers exposed at daily benzene concentrations of 10 ppm for 40 years is 155 times that of unexposed workers; at 1 ppm the risk falls to 1.7 times whilst at 0.1 ppm the risk is about the same in the two groups. A revision of the TLV-TWA to 0.1 ppm was proposed in 1990 but this has been revised upwards as result of industry initiatives.

Typical toxicities displayed following inhalation:

- ► At 25 ppm (8 hours): no effect
- ▶ 50-150 ppm: signs of intoxication within 5 hours
- ► 500-1500 ppm: signs of intoxication within 1 hour
- ▶ 7500 ppm: severe intoxication within 30-60 minutes
- ▶ 20000 ppm: fatal within 5-10 minutes

Some jurisdictions require that health surveillance be conducted on occupationally exposed workers. Some surveillance should emphasise (i) demography, occupational and medical history and health advice (ii) baseline blood sample for haematological profile (iii) records of personal exposure.

Odour Threshold Value for hydrogen sulfide: 0.0011 ppm (detection), 0.0045 ppm (recognition)

NOTE: Detector tubes for hydrogen sulfide, measuring in excess of 0.5 ppm are available commercially.

The TLV-TWA is protective against sudden death, eye irritation, neurasthenic symptoms such as fatigue, headache, dizziness, and irritability, or permanent central nervous system effects that may result from acute, subchronic, or acute exposure to hydrogen sulfide. The offensive odour of hydrogen sulfide does not give a reliable warning signal because olfactory fatigue occurs at concentrations of 150 to 200 ppm.

Hydrogen sulfide is probably the leading cause of sudden death in the workplace. Lethal hydrogen sulfide toxicity following inhalation of 1000-2000 ppm paralyses the respiratory centre and causes breathing to stop. At concentrations between 500 to 1000 pm, the carotid bodies are stimulated causing hypernea which is followed by apnea. Low concentrations

(50-1500 ppm) produce eye and respiratory tract irritation. Prolonged exposure to concentrations of the order of 250-500 ppm may produce pulmonary oedema although 50 ppm has also reportedly produced this effect.

Concentrations in excess of 50 ppm produce acute conjunctivitis with pain, lachrymation and photophobia. These acute changes may progress to keratoconjunctivitis and vesiculation of the corneal epithelium.

Concentrations between 5 and 30 ppm produce ocular toxicity.

Odour Safety Factor(OSF)

OSF=1.2E3 (HYDROGEN SULFIDE)

For cumene

Odour Threshold Value: 0.008-0.132 ppm (detection), 0.047 ppm (recognition)

Exposure at or below the TLV-TWA is thought to prevent induction of narcosis.

For toluene

Odour Threshold Value: 0.16-6.7 (detection), 1.9-69 (recognition)

NOTE: Detector tubes measuring in excess of 5 ppm, are available.

High concentrations of toluene in the air produce depression of the central nervous system (CNS) in humans. Intentional toluene exposure (glue-sniffing) at maternally-intoxicating concentration has also produced birth defects. Foetotoxicity appears at levels associated with CNS narcosis and probably occurs only in those with chronic toluene-induced kidney failure. Exposure at or below the recommended TLV-TWA is thought to prevent transient headache and irritation, to provide a measure of safety for possible disturbances to human reproduction, the prevention of reductions in cognitive responses reported amongst humans inhaling greater than 40 ppm, and the significant risks of hepatotoxic, behavioural and nervous system effects (including impaired reaction time and incoordination). Although toluene/ethanol interactions are well recognised, the degree of protection afforded by the TLV-TWA among drinkers is not known.

Odour Safety Factor(OSF) OSF=17 (TOLUENE)

for methyl isobutyl ketone (MIBK):

Unfatigued, odour recognition threshold (100% test panel) is 0.3 - 0.5 ppm.

Distinct odour at 15 ppm

Odour is objectionable and vapours are irritating to eyes at 200 ppm.

NOTE: Detector tubes for methyl isobutyl ketone, measuring in excess of 50 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA should provide sufficient protection against the potential irritant effects, headache and nausea, neurasthemic symptoms and other systemic toxicities (including liver and kidney damage) produced by MIBK.

The low odour threshold (1.64 mg/m3) and the irritant effects can provide warning of high concentrations. Exposure to levels of 10-410 mg/m3 (2.4-100 ppm) produced perceptible irritation of the eyes, nose, or throat, and 820 mg/m3 (200 ppm) produced discomfort. Symptoms, such as headache, nausea, or vertigo, also occurred at 10-410 mg/m3 (2.4-100 ppm). A 2-h exposure of up to 200 mg/m3 (50 ppm) did not produce any significant effects on a simple reaction-time task or a test of mental arithmetic.

Odour Safety Factor(OSF)

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Air Spood

NOTE D: Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed on Annex I

When they are placed on the market in a non-stabilised form, the label must state the name of the substance followed by the words "non-stabilised"

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

NOTE M: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.005% w/w benzo[a]pyrene (EINECS No 200-028-5). This note applies only to certain complex oil-derived substances in Annex IV.

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

NOTE L: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3% DMSO extract as measured by IP 346.

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

NOTE E: Substances with specific effects on human health that are classified as carcinogenic, mutagenic and/ or toxic for reproduction in categories 1 or 2 are ascribed Note E if they are classified as very toxic (T+), toxic (T) or harmful (Xn). For these substances the risk phrases R20 ,R21, R22, R23, R24,R25, R26, R27, R28, R39, R68, R48 and R65 and all combinations of these risk phrases shall be proceeded by the word "Also".

R45-23: May cause cancer. Also toxic by inhalation

This note applies only to certain complex oil-derived substances in Annex VI.

European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Type of Contaminant

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

rype of Contaminant.	All Speed.
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection







Eye and face protection

- Safety glasses with side shields
- ▶ Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

landa/foot protoction

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried

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thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
 - glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.

Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

Other protection

Overalls

► P.V.C. apron.

- ▶ Barrier cream.
- Skin cleansing cream.
- ► Eye wash unit.
- ► Eye wash

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
CPE	C
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	C
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON	С
VITON/CHLOROBUTYL	С
VITON/NEOPRENE	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

- * Continuous Flow
- ** Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

For concentrations exceeding 10 ppm hydrogen sulfide or for unknown concentrations:

- Respirators should be equipped with pressure demand regulators and operated in pressure demand mode only. If airline units are used, a 5-minute egress bottle must also be carried.
- Gas masks or other air-purifying respirators must never be used for H2S, due to the poor warning properties of the gas.
- When exposure concentrations are unknown and respiratory protection is not used, personal H2S warning devices should be worn.
- ► These devices should not be relied on to warn of life-threatening concentrations.
- H2S rapidly fatigues the sense of smell; the rotten egg odour disappears quickly even where high concentrations are present.

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Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Liquid	Relative density (Water = 1)	0.8872
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	>320
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	139
Initial boiling point and boiling range (°C)	>280	Molecular weight (g/mol)	Not Available
Flash point (°C)	218	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	10	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	>1	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled

Skin Contact

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination

Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. Inhalation of oil droplets/ aerosols may cause discomfort and may produce chemical pneumonitis.

Symptoms of hydrogen sulfide (H2S) exposure may include profuse salivation, nausea, vomiting, diarrhoea, giddiness, headache, vertigo, amnesia palpitations, arrhythmia, weakness, muscle cramps, confusion, sudden collapse, unconsciousness and death due to respiratory paralysis (above 300 ppm). Inhalation of (H2S) at low concentrations causes headache, dizziness and upset stomach. Higher concentrations cause olfactory fatigue, irritation to the respiratory tract, excitement, confusion, and exposure for a prolonged period may cause bronchitis and pulmonary oedema.

Although hydrogen sulfide is extremely odourous, the "rotten egg" odour is not a reliable indicator for warning of exposure since odour fatigue readily occurs. Odour sensation is lost immediately at concentrations exceeding 200 ppm. Case reports suggest that toxic amounts can enter the body through a punctured ear drum, even while wearing some sorts of respiratory protection.

Hydrogen sulfide is primarily a respiratory toxin which inhibits the cytochrome-oxidase system and is probably more potent than hydrogen cyanide. The lifetime of hydrogen sulfide in oxygenated blood is short and sulfmethaemoglobin is rapidly detoxified by red blood cells and the liver. Most fatalities due to hydrogen sulfide intoxication occur at the scene of exposure and immediate supportive care is imperative. Ensure such contingencies are addressed as part of the site emergency plan and that operators or other employees who may become accidentally exposed, are made aware of the existence of such a plan.

Accidental ingestion of the material may be damaging to the health of the individual. Ingestion

Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

unlikely to produce an irritant dermatitis as described in EC Directives The material may accentuate any pre-existing dermatitis condition

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is

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Eye

Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

Exposure to H2S may produce pain, blurred vision, and irritation. These symptoms are temporary in all but severe cases. Eye irritation may produce conjunctivitis, photophobia, pain, and at higher concentrations blurred vision and corneal blistering

Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Chronic low level exposures to hydrogen sulfide may produce headache, fatigue, dizziness, irritability and loss of libido. These symptoms may also result from damage produced by isolated or repeated unmeasured peak high level exposures in healthy persons or those suffering from pre-existing neurological diseases. A study on long term effects showed that H2S apparently can cause continuing, sometimes unrecognised olfactory deficits. [Hirsch, A.R. - Occ. Env. Med., 1999, Vol 5, Iss 4, pp 284-287]

Repeated application of mildly hydrotreated oils (principally paraffinic), to mouse skin, induced skin tumours; no tumours were induced with severely hydrotreated oils.

Chronic exposure to benzene may cause headache, fatigue, loss of appetite and lassitude with incipient blood effects including anaemia and blood changes. Benzene is a myelotoxicant known to suppress bone- marrow cell proliferation and to induce haematologic disorders in humans and animals. Signs of benzene-induced aplastic anaemia include suppression of leukocytes (leukopenia), red cells (anaemia), platelets (thrombocytopenia) or all three cell types (pancytopenia). Classic symptoms include weakness, purpura, and haemorrhage. The most significant toxic effect is insidious and often reversible injury to the blood forming tissue. Leukaemia may develop. Occupational exposures have shown a relationship between exposure to benzene and production of myelogenous leukaemia. There may also be a relationship between benzene exposure and the production of lymphoma and multiple myeloma. In chronic exposure, workers exhibit signs of central nervous system lesions and impairment of hearing.

Benzene haemotoxicity and leukaemogenicity involve metabolism, growth factor regulation, oxidative stress, DNA damage, cell regulation, and apoptosis. (Yoon et al Environmental Health Perspectives, 111, pp 1411-1420, 2003)

Chronic

Principal route of exposure is by skin contact; lesser exposures include inhalation of fumes from hot oils, oil mists or droplets. Prolonged contact with mineral oils carries with it the risk of skin conditions such as oil folliculitis, eczematous dermatitis, pigmentation of the face (melanosis) and warts on the sole of the foot (plantar warts). With highly refined mineral oils no appreciable systemic effects appear to result through skin absorption.

Exposure to oil mists frequently elicits respiratory conditions, such as asthma; the provoking agent is probably an additive. High oil mist concentrations may produce lipoid pneumonia although clinical evidence is equivocal. In animals exposed to concentrations of 100 mg/m3 oil mist, for periods of 12 to 26 months, the activity of lung and serum alkaline phosphatase enzyme was raised; 5 mg/m3 oil mist did not produce this response. These enzyme changes are sensitive early indicators of lung damage. Workers exposed to vapours of mineral oil and kerosene for 5 to 35 years showed an increased prevalence of slight basal lung fibrosis.

Many studies have linked cancers of the skin and scrotum with mineral oil exposure. Contaminants in the form of additives and the polycyclic aromatic hydrocarbons (PAHs - as in the crude base stock) are probably responsible. PAH levels are higher in aromatic process oils/used/reclaimed motor oils. Subchronic 90-day feeding studies conducted on male and female rats on highly refined white mineral oils and waxes found that higher molecular-weight hydrocarbons (microcrystalline waxes and the higher viscosity oils) were without biological effects. Paraffin waxes and low- to mid viscosity oils produced biological effects that were inversely proportional to molecular weight, viscosity and melting point: oil-type and processing did not appear to be determinants. Biological effects were more pronounced in females than in males. Effects occurred mainly in the liver and mesenteric lymph nodes and included increased organ weights, microscopic inflammatory changes, and evidence for the presence of saturated mineral hydrocarbons in affected tissues. Inflammation of the cardiac mitral valve was also observed at high doses in rats treated with paraffin waxes.

Smith J.H., et al: Toxicologic Pathology: 24, 2, 214-230, 1996

Repeated or prolonged exposure to mixed hydrocarbons may produce narcosis with dizziness, weakness, irritability, concentration and/or memory loss, tremor in the fingers and tongue, vertigo, olfactory disorders, constriction of visual field, paraesthesias of the extremities, weight loss and anaemia and degenerative changes in the liver and kidney. Chronic exposure by petroleum workers, to the lighter hydrocarbons, has been associated with visual disturbances, damage to the central nervous system, peripheral neuropathies (including numbness and paraesthesias), psychological and neurophysiological deficits, bone marrow toxicities (including hypoplasia possibly due to benzene) and hepatic and renal involvement. Chronic dermal exposure to petroleum hydrocarbons may result in defatting which produces localised dermatoses. Surface cracking and erosion may also increase susceptibility to infection by microorganisms. One epidemiological study of petroleum refinery workers has reported elevations in standard mortality ratios for skin cancer along with a dose-response relationship indicating an association between routine workplace exposure to petroleum or one of its constituents and skin cancer, particularly melanoma. Other studies have been unable to confirm this finding.

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Not Available Not Available	TOXICITY	IRRITATION
	Not Available	Not Available

di-tert-butyl polysulfides

TOXICITY	IRRITATION
Oral (rat) LD50: 6500 mg/kg ^[1]	Eye (rabbit): slight;y irritating
	Skin (rabbit): slight;y irritating

phosphoric acid ester amine salt

TOXICITY	IRRITATION
Not Available	Not Available

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

The materials included in the Lubricating Base Oils category are related from both process and physical-chemical perspectives;

The potential toxicity of a specific distillate base oil is inversely related to the severity or extent of processing the oil has undergone, since:

- ▶ The adverse effects of these materials are associated with undesirable components, and
- The levels of the undesirable components are inversely related to the degree of processing;
 Distillate base oils receiving the same degree or extent of processing will have similar toxicities;
- ► The potential toxicity of *residual base oils* is independent of the degree of processing the oil receives.
- The potential toxicity of residual base oils is independent of the degree of processing the oil receives.
 The reproductive and developmental toxicity of the distillate base oils is inversely related to the degree of processing.

Unrefined & mildly refined distillate base oils contain the highest levels of undesirable components, have the largest variation of hydrocarbon molecules and have shown the highest potential carcinogenic and mutagenic activities. Highly and severely refined distillate base oils are produced from unrefined and mildly refined oils by removing or transforming undesirable components. In comparison to unrefined and mildly refined base oils, the highly and severely refined

distillate base oils have a smaller range of hydrocarbon molecules and have demonstrated very low mammalian toxicity. Mutagenicity and carcinogenicity

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testing of residual oils has been negative, supporting the belief that these materials lack biologically active components or the components are largely non-bioavailable due to their molecular size.

Toxicity testing has consistently shown that lubricating base oils have low acute toxicities. Numerous tests have shown that a lubricating base oil's mutagenic and carcinogenic potential correlates with its 3-7 ring polycyclic aromatic compound (PAC) content, and the level of DMSO extractables (e.g. IP346 assay), both characteristics that are directly related to the degree/conditions of processing

Residual Base Oils

Residual oils have substantial polycyclic aromatic compound (PAC) levels when assayed by traditional methods. On this basis, they would be expected to have mutagenic and/or carcinogenic activity. However, no adverse effects have been seen in either in vitro mutagenicity or dermal carcinogenicity testing of residual base oils, irrespective of the degree of processing they have undergone. Ultraviolet, HPLC/UV, GC/MS, and infrared analyses of these oils indicate that the aromatics they contain are predominantly 1-3 rings that are highly alkylated (paraffinic and naphthenic). Because they are found in such a high boiling material (> 550 C), it is estimated that the alkyl side-chains of these 1-3 ring aromatics would be approximately 13 to 25 carbons in length. These highly alkylated aromatic ring materials are either devoid of the biological activity necessary to cause mutagenesis and carcinogenesis, or are largely non-bioavailable to the organisms

Acute toxicity: There are no acute toxicity data available for the residual base oils. It is thought that the high molecular weight of these materials and associated low bioavailability preclude the systemic doses necessary to produce acute toxicity. Furthermore, tests of a variety of distillate base oils, including unrefined materials that contain high levels of biologically active materials, have consistently shown low acute toxicity.

Repeat dose toxicity: No subchronic repeat-dose studies have been reported on residual base oils. However, two dermal carcinogenicity studies have been performed

Reproductive and developmental toxicity: There are no reproductive or developmental toxicity data available for the residual base oils

Carcinogenicity: A dermal carcinogenicity study of a residual base oil in mice has been reported. The test substance was described as "a non-solvent refined, deasphalted, dewaxed residual paraffinic lubricant base oil". For eighteen months, three times/week, undiluted test material was applied to the skin of female CF1 mice. Two other groups of mice underwent similar treatments, but for only 22 or 52 weeks. The base oil produced minimal clinical evidence of skin irritation. No tumours of epidermal origin were observed in animals dosed with the base oil. Furthermore, no treatment-related effects were observed with regard to clinical condition, body weight gain, mortality or post mortem findings.

A second dermal carcinogenicity study of a residual base oil has been conducted in male C3H/HeJ mice. The test substance was described as "deasphalted, dewaxed, residual oil". The test material was applied undiluted to the animals' backs, three times/week for 24 months. None of the animals treated with the test material developed skin tumours, or any other tumours considered treatment-related.

The absence of systemic toxicity in these two dermal carcinogenicity studies supports the belief that the high molecular weight of the residual base oils and the resulting low bio- availability preclude the internal doses necessary to elicit systemic toxicity.

Genotoxicity:

In vitro (mutagenicity): Samples of a vacuum residuum and four residual base oils tested negative for the induction of frame shift mutations in modified Ames assays

In vivo (chromosomal aberrations): There is no in vivo genotoxicity data available for the residual base oils. However, in vitro mutagenicity tests have been conducted on residual base oils and have produced negative results. Dermal carcinogenicity studies on these materials have also been negative. Given these consistent results, and the low bioavailability of these materials, it is expected that in vivo mutagenicity tests would also be negative.

Highly and Severely Refined Distillate Base Oils

Acute toxicity: Multiple studies of the acute toxicity of highly & severely refined base oils have been reported. Irrespective of the crude source or the method or extent of processing, the oral LD50s have been observed to be >5 g/kg (bw) and the dermal LD50s have ranged from >2 to >5g/kg (bw). The LC50 for inhalation toxicity ranged from 2.18 mg/l to> 4 mg/l.

When tested for skin and eye irritation, the materials have been reported as "non-irritating" to "moderately irritating"

Testing in guinea pigs for sensitization has been negative

Repeat dose toxicity: . Several studies have been conducted with these oils. The weight of evidence from all available data on highly & severely refined base oils support the presumption that a distillate base oil's toxicity is inversely related to the degree of processing it receives. Adverse effects have been reported with even the most severely refined white oils - these appear to depend on animal species and/ or the peculiarities of the study.

- ► The granulomatous lesions induced by the oral administration of white oils are essentially foreign body responses. The lesions occur only in rats, of which the Fischer 344 strain is particularly sensitive.
- ► The testicular effects seen in rabbits after dermal administration of a highly to severely refined base oil were unique to a single study and may have been related to stress induced by skin irritation, and
- ► The accumulation of foamy macrophages in the alveolar spaces of rats exposed repeatedly via inhalation to high levels of highly to severely refined base oils is not unique to these oils, but would be seen after exposure to many water insoluble materials.

Reproductive and developmental toxicity: A highly refined base oil was used as the vehicle control in a one-generation reproduction study. The study was conducted according to the OECD Test Guideline 421. There was no effect on fertility and mating indices in either males or females. At necropsy, there were no consistent findings and organ weights and histopathology were considered normal by the study's authors.

A single generation study in which a white mineral oil (a food/ drug grade severely refined base oil) was used as a vehicle control is reported. Two separate groups of pregnant rats were administered 5 ml/kg (bw)/day of the base oil via gavage, on days 6 through 19 of gestation. In one of the two base oil dose groups, three malformed foetuses were found among three litters The study authors considered these malformations to be minor and within the normal ranges for the strain of rat.

Genotoxicity

Category members.

In vitro (mutagenicity): Several studies have reported the results of testing different base oils for mutagenicity using a modified Ames assay Base oils with no or low concentrations of 3-7 ring PACs had low mutagenicity indices.

In vivo (chromosomal aberrations): A total of seven base stocks were tested in male and female Sprague-Dawley rats using a bone marrow cytogenetics assay. The test materials were administered via gavage at dose levels ranging from 500 to 5000 mg/kg (bw). Dosing occurred for either a single day or for five consecutive days. None of the base oils produced a significant increase in aberrant cells.

 $\textbf{Carcinogenicity:} \ \text{Highly \& severely refined base oils are not carcinogens, when given either orally or dermally.}$

For di-tertiary(C9-12)alkyl polysulfides:

Acute toxicity: The considerable existing mammalian toxicity information for the Category demonstrates that these substances share a similar order of toxicity. Mammalian acute toxicity data demonstrates a low order of toxicity via oral, dermal, and inhalation routes of exposure.

Several valid irritation studies have been performed for the Polysulfides in this Category, all of which show polysulfides to be mild to non-irritants to eyes and skin.

Several valid sensitisation studies have been performed for the Polysulfides Category. Data for di-tertiary nonyl polysulfide and di-tertiary dodecyl pentasulfide show ambiguous results, with both positive and negative results being reported

Repeated dose toxicity testing on di-tertiary-dodecyl pentasulfide (28 day) showed a NOAEL of 250 mg/kg bw and a LOAEL of 1000 mg/kg bw in rats and no

further repeated dose toxicity testing is required.

Genotoxicity data exist for Category members and indicate that genotoxicity is not expected. No Reproductive Toxicity data were available for any of the

Developmental Toxicity: A study was completed for di-tertiary dodecyl pentasulfide in Sprague-Dawley rats. Both the maternal and teratogen NOAEL were determined to be 1000 mg/kg bw and no clinical signs, unscheduled deaths, abortions, or total resorptions were observed in any group. Likewise, no treatment-related external anomalies or malformations; soft tissue malformations or anomalies; or skeletal malformations, anomalies or variations were observed in any group.

Guinea pig maximization test: not sensitising The material seems to be a sensitiser at challenge but not at rechallenge Ames test: negative with and without metabolic activation * IUCLID Data

PHOSPHORIC ACID ESTER AMINE SALT

DI-TERT-BUTYL

POLYSULFIDES

No significant acute toxicological data identified in literature search.

The oral administration of the substance to rats by gavage, for a period of up to fifty six consecutive days at dose levels of 15, 150 and 750 mglkglday (reduced to 500 mglkglday on Day 5) resulted in treatment-related reproductive effects at 500 and 150 mglkglday. The No Observed Effect Level (NOEL) for reproductive toxicity was therefore considered to be 15 mglkglday.

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DI-TERT-BUTYL POLYSULFIDES & PHOSPHORIC ACID ESTER AMINE SALT The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

X − Data available but does not fill the criteria for classification
 ✓ − Data required to make classification available

Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
di-tert-butyl polysulfides	LC50	96	Fish	>0.088mg/L	2
di-tert-butyl polysulfides	EC50	48	Crustacea	0.24mg/L	2
di-tert-butyl polysulfides	EC50 72 Algae or other aquatic plants 0.299mg/L			2	
di-tert-butyl polysulfides	EC50 24 Crustacea >0.27m		>0.27mg/L	2	
di-tert-butyl polysulfides	NOEC 96 Fish >=0.088mg/L 2				2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- ▶ lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation. Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

For hydrocarbons:

Environmental fate:

The lower molecular weight hydrocarbons are expected to form a "slick" on the surface of waters after release in calm sea conditions. This is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals.

Some hydrocarbon will become associated with benthic sediments, and it is likely to be spread over a fairly wide area of sea floor. Marine sediments may be either aerobic or anaerobic. The material, in probability, is biodegradable, under aerobic conditions (isomerised olefins and alkenes show variable results). Evidence also suggests that the hydrocarbons may be degradable under anaerobic conditions although such degradation in benthic sediments may be a relatively slow process.

Under aerobic conditions hydrocarbons degrade to water and carbon dioxide, while under anaerobic processes they produce water, methane and carbon dioxide.

Alkenes have low log octanol/water partition coefficients (Kow) of about 1 and estimated bioconcentration factors (BCF) of about 10; aromatics have intermediate values (log Kow values of 2-3 and BCF values of 20-200), while C5 and greater alkanes have fairly high values (log Kow values of about 3-4.5 and BCF values of 100-1,500

The estimated volatilisation half-lives for alkanes and benzene, toluene, ethylbenzene, xylene (BTEX) components were predicted as 7 days in ponds, 1.5 days in rivers, and 6 days in lakes. The volatilisation rate of naphthalene and its substituted derivatives were estimated to be slower.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialised hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs.

Atmospheric fate: Alkanes, isoalkanes, and cycloalkanes have half-lives on the order of 1-10 days, whereas alkenes, cycloalkenes, and substituted benzenes have half-lives of 1 day or less.

Photochemical oxidation products include aldehydes, hydroxy compounds, nitro compounds, and peroxyacyl nitrates. Alkenes, certain substituted aromatics, and naphthalene are potentially susceptible to direct photolysis.

Ecotoxicity:

Hydrocarbons are hydrophobic (high log Kow and low water solubility). Such substances produce toxicity in aquatic organisms by a mechanism referred to as "non-polar narcosis" or "baseline" toxicity. The hydrophobicity increases and water solubility decreases with increasing carbon number for a particular class of hydrocarbon. Substances with the same carbon number show increased hydrophobicity and decreased solubility with increasing saturation. Quantitative structure activity relationships (QSAR), relating both solubility and toxicity to Kow predict that the water solubility of single chemical substances decreases more rapidly with increasing Kow than does the acute toxicity.

Based on test results, as well as theoretical considerations, the potential for bioaccumulation may be high. Toxic effects are often observed in species such as blue mussel, daphnia, freshwater green algae, marine copepods and amphipods.

The values of log Kow for individual hydrocarbons increase with increasing carbon number within homologous series of generic types. Quantitative structure activity relationships (QSAR), relating log Kow values of single hydrocarbons to toxicity, show that water solubility decreases more rapidly with increasing Kow than does the concentration causing effects. This relationship varies somewhat with species of hydrocarbon, but it follows that there is a log Kow limit for hydrocarbons, above which, they will not exhibit acute toxicity; this limit is at a log Kow value of about 4 to 5. It has been confirmed experimentally that for fish and invertebrates, paraffinic hydrocarbons with a carbon number of 10 or higher (log Kow >5) show no acute toxicity and that alkylbenzenes with a

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carbon number of 14 or greater (log Kow >5) similarly show no acute toxicity.

QSAR equations for chronic toxicity also suggest that there should be a point where hydrocarbons with high log Kow values become so insoluble in water that they will not cause chronic toxicity, that is, that there is also a solubility cut-off for chronic toxicity. Thus, paraffinic hydrocarbons with carbon numbers of greater than 14 (log Kow >7.3) should show no measurable chronic toxicity. Experimental support for this cut-off is demonstrated by chronic toxicity studies on lubricant base oils and one "heavy" solvent grade (substances composed of paraffins of C20 and greater) which show no effects after exposures to concentrations well above solubility.

The initial criteria for classification of substances as dangerous to the aquatic environment are based upon acute toxicity data in fish, daphnids and algae. However, for substances that have low solubility and show no acute toxicity, the possibility of a long-term or chronic hazard to the environment is recognised in the R53 phrase or so-called "safety net". The R53 assignment for possible long-term harm is a surrogate for chronic toxicity test results and is triggered by substances that are both bioaccumulative and persistent. The indicators of bioaccumulation and persistence are taken as a BCF > 100 (or log Kow > 3 if no BCF data) and lack of ready biodegradability. For low solubility substances which have direct chronic toxicity data demonstrating no chronic toxicity at 1 mg/L or higher, these data take precedence such that no classification for long term toxicity is required.

Sulfide ion is very toxic to aquatic life, threshold concentration for fresh or saltwater fish is 0.5ppm. The product therefore is very toxic to aquatic life. The major decomposition product, hydrogen sulfide, is damaging to vegetation at 5ppm for 24 hours

For hydrogen sulfide:

Environmental fate:

Since hydrogen sulfide exists as a gas at atmospheric pressure, partitioning to the air is likely to occur after environmental releases. However, the compound is also soluble in oil and water, and therefore, may partition as well to surface water, groundwater, or moist soil. In addition, sorption of hydrogen sulfide from air onto soil and plant foliage occurs. Hydrogen sulfide's solubility in pure water varies with temperature from 5.3 g/L at 10 °C to 3.2 g/L at 30 °C. Once hydrogen sulfide is dissolved in water, it will dissociate into bisulfide ion (HS-) and sulfide ion (S2-); the ratio of the concentrations of these various ions will depend on the pH of the solution. Hydrogen sulfide can also form insoluble sulfide salts with various metals (i.e., copper, zinc, nickel, and iron) that may be present in soils or environmental waters.

Hydrogen sulfide evaporates easily from water, and the rate of evaporation depends on factors such as temperature, humidity, pKa, pH, and the concentration of certain metal ions. Hydrogen sulfide will cross the air-water interface with kinetics similar to other unreactive gases, such as oxygen (O2), nitrogen (N2), and carbon dioxide (CO2), at pHs <=6. At higher pHs, such as seawater, which has a pH of 8 or greater, hydrogen sulfide escape is enhanced due to an ionic species gradient in the water close to the surface. Complexation of bisulfide and sulfide ions to trace metal ions (i.e., Zn2+, Co2+, and Ni2+) found in seawater will also have an effect on the transport of hydrogen sulfide across the air-water interface.

Clay or organic matter may sorb hydrogen sulfide. Under natural conditions, it is likely that some of the hydrogen sulfide would be oxidized to sulfate, which may be removed by leaching or taken up by plants. This, in turn, may make gas sorption sites available for additional sorption. Several species of soil, aquatic, and marine microorganisms oxidize hydrogen sulfide to elemental sulfur, and its half-time in these environments usually ranges from 1 hour to several hours. Food chain bioconcentration and biomagnification are unlikely.

In the atmosphere, hydrogen sulfide may be oxidized by oxygen (O2) and ozone (O3) to give sulfur dioxide (SO2), and ultimately sulfate compounds. Sulfur dioxide and sulfates are eventually removed from the atmosphere through absorption by plants, deposition on and sorption by soils, or through precipitation. A residence time of approximately 1.7 days at an ozone concentration of 0.05 mg/m3 has been calculated for hydrogen sulfide. The effective life-times for hydrogen sulfide based on summer daytime and yearly average hydroxyl radical concentrations have been estimated to be 0.23 and 2.3 days, respectively, based a measured rate constant of 4.8x10-12 cm3/molecule second. Life-times in air ranging from approximately 1 day in the summer to 42 days in the winter have been estimated for hydrogen sulfide. Hydrogen sulfide is not expected to be decomposed by direct absorption of ultraviolet radiation and the reaction with ozone is not expected to be a significant environmental fate.

In aqueous solution, hydrogen sulfide is a weak acid, exhibiting two acid dissociation constants. The first dissociation yields bisulfide ion (HS-), and the second yields sulfide ion (S2-), with pKa values for each of these dissociations of 7.04 and 11.96, respectively. At a pH of 7.0, the ratio of the concentration of aqueous hydrogen sulfide to bisulfate ion is approximately 1-to-1. As the pH increases above 7.0, the ratio of the concentration of bisulfide ion to aqueous hydrogen sulfide increases. At a pH of 8, the ratio of the concentration of bisulfide ion to the concentration of aqueous hydrogen sulfide is approximately 10-to-1. The relative concentration of sulfide ion does not begin to increase until a pH of 11 is exceeded; only above pH 12 will the concentration of sulfide ion become significant (>50%). Hydrogen sulfide oxidation by O2 readily occurs in surface waters. At 25 °C and pH 8, half-times of 50 and 26 hours were reported for hydrogen sulfide in water and seawater, respectively. Above pH 8, however, the rate of oxidation was independent of pH.

Hydrogen sulfide in waste water may be controlled by addition of oxidizing chemicals, which react to form less toxic byproducts. In warm, damp environments (such as manholes and gravity sewers), hydrogen sulfide may be oxidized by autotrophic bacteria to sulfuric acid. Chemical oxidation of hydrogen sulfide dissolved in sewage water produces sulfur at pH 6–7, while sulfur, polysulfides, thiosulfates, and ultimately sulfate are formed at pHs of 7–9.

Hydrogen sulfide is one of the principal components in the natural sulfur cycle. Bacteria, fungi, and actinomycetes (a fungus-like bacteria) release hydrogen sulfide during the decomposition of sulfur containing proteins and by the direct reduction of sulfate (SO42-). Hydrogen sulfide is also consumed by bacteria found in soil and water that oxidize hydrogen sulfide to elemental sulfur. Photosynthetic bacteria can oxidize hydrogen sulfide to sulfur and sulfate in the presence of light and the absence of oxygen.

A number of microorganisms have been found to degrade hydrogen sulfide to elemental sulfur or sulfate. Among these are a heterotrophic bacterium of the genus *Xanthomonas* isolated from dimethyl disulfide-acclimated peat, heterotrophic fungi, and a marine isopod. Soils may sorb considerable amounts of hydrogen sulfide from the air, retaining most of it in the form of elemental sulfur. Manganese compound found in these soils appeared to catalyze the oxidation of hydrogen sulfide to elemental sulfur **Ecotoxicity:**

Fish LC50 (96 h): 075->0.4 mg/l

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging

disposal

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate

- ▶ Reduction
- ► Reuse
- ▶ Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.

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- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- ► Consult State Land Waste Authority for disposal.
- ▶ Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant

NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

 \parallel DI-TERT-BUTYL POLYSULFIDES(68937-96-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

PHOSPHORIC ACID ESTER AMINE SALT(91745-46-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SECTION 311/312 HAZARD CATEGORIES

Immediate (acute) health hazard	No
Delayed (chronic) health hazard	No
Fire hazard	No
Pressure hazard	No
Reactivity hazard	No

US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

None Reported

State Regulations

US. CALIFORNIA PROPOSITION 65

None Reported

National Inventory	Status
Australia - AICS	Y
Canada - DSL	N (phosphoric acid ester amine salt)
Canada - NDSL	N (phosphoric acid ester amine salt; di-tert-butyl polysulfides)
China - IECSC	N (phosphoric acid ester amine salt)
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N (phosphoric acid ester amine salt)
Korea - KECI	N (phosphoric acid ester amine salt)
New Zealand - NZIoC	Υ
Philippines - PICCS	N (phosphoric acid ester amine salt)
USA - TSCA	N (phosphoric acid ester amine salt)
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
di-tert-butyl polysulfides	68937-96-2, 1021171-50-5

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Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

 ${\sf PC-STEL} : {\sf Permissible Concentration-Short Term Exposure Limit}$

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors BEI: Biological Exposure Index

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