

ZEP ALUME-E 55GL

Version 2.1 Revision Date 05/11/2018 Print Date 06/13/2019

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Material name : ZEP ALUME-E 55GL

Material number : 00000000000106285

Manufacturer or supplier's details

Company : Zep Inc.

Address : 350 Joe Frank Harris Parkway, SE

Emerson, GA 30137

Telephone : 404-352-1680

Emergency telephone numbers

For SDS Information : Compliance Services 1-877-428-9937

For a Medical Emergency : 877-541-2016 Toll Free - All Calls Recorded

For a Transportation : CHEMTREC: 800-424-9300 - All Calls Recorded.

Emergency In the District of Columbia 202-483-7616

Recommended use of the chemical and restrictions on use

Recommended use : Transportation Wash

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| Appearance | liquid | |
|------------|-------------------|--|
| Colour | colourless, clear | |
| Odour | strong | |

GHS Classification

Acute toxicity (Oral) : Category 3
Acute toxicity (Inhalation) : Category 4
Acute toxicity (Dermal) : Category 2
Skin corrosion : Category 1
Serious eye damage : Category 1

GHS label elements

Hazard pictograms :





Signal word : Danger

Hazard statements : H301 Toxic if swallowed.

H310 Fatal in contact with skin.

H314 Causes severe skin burns and eye damage.

H332 Harmful if inhaled.

Precautionary statements : **Prevention:**



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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P262 Do not get in eyes, on skin, or on clothing.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

SPECIAL HANDLING INSTRUCTIONS - Due to the unique hazards associated with hydrogen fluoride (HF), facilities need to have access to emergency showers, proper personal protective equipment (PPE), a supply of calcium gluconate gel, and complete training of all individuals on proper PPE and procedures.

Response:

P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER/doctor. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302 + P350 + P310 IF ON SKIN: Gently wash with plenty of soap and water. Immediately call a POISON CENTER or doctor/ physician.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P362 Take off contaminated clothing and wash before reuse. SUPPLEMENTAL MEDICAL TREATMENT - Get immediate medical attention while applying and massaging in 2.5% calcium gluconate gel to the skin.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

| Chemical name | CAS-No. | Concentration [%] |
|-------------------------------------|-------------|-------------------|
| sulphuric acid | 7664-93-9 | >= 5 - < 10 |
| hydrogen fluoride | 7664-39-3 | >= 1 - < 5 |
| 2-butoxyethanol | 111-76-2 | >= 1 - < 5 |
| 4-Nonylphenol branched, ethoxylated | 127087-87-0 | >= 1 - < 5 |
| orthophosphoric acid | 7664-38-2 | >= 1 - < 5 |



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The exact percentages of disclosed substances are withheld as trade secrets.

SECTION 4. FIRST AID MEASURES

General advice : Get medical attention immediately.

Show this safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later.

Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.

If unconscious, place in recovery position and seek medical

advice.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

Wash off immediately with plenty of water for at least 15

minutes.

Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. If skin irritation persists, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

Rinse immediately with plenty of water, also under the eyelids,

for at least 15 minutes.

Continue rinsing eyes during transport to hospital.

Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

DO NOT induce vomiting unless directed to do so by a

physician or poison control center. Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

: Effects are immediate and delayed.

Symptoms may include blistering, irritation, burns, and pain. Effects are dependent on exposure (dose, concentration,

contact time).

Fatal in contact with skin.

Harmful if inhaled.

Causes severe skin burns and eye damage.

Toxic if swallowed.

Review section 2 of SDS to see all potential hazards.

Notes to physician : Treat symptomatically. Symptoms may be delayed.

Delayed treatment may result in hypoglycemia, begin treatment with topical application calcium gluconate, and

monitor blood chemistry.

Contact a poison treatment specialist immediately if large quantities have been ingested or inhaled, or contact with large



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portions of the body have occurred.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Dry chemical

Foam Water spray

Unsuitable extinguishing

media

: High volume water jet

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

: Fluorine compounds Carbon dioxide (CO2) Carbon monoxide

Smoke

Phosphorus compounds

Specific extinguishing

methods

: Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Standard procedure for chemical fires.

Special protective equipment

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Environmental precautions : Use personal protective equipment.

Ensure adequate ventilation.

: Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures : Due to the unique hazards associated with hydrogen fluoride

(HF), it is highly recommended that emergency pre-planning



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and training of employees occur to mitigate and facilitate rapid response to an exposure. Facilities need to have access to emergency showers, proper personal protective equipment (PPE), a supply of calcium gluconate gel, and complete training of all individuals on proper PPE and procedures.

Advice on safe handling : Avoid formation of aerosol.

Do not breathe vapours/dust. Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Provide sufficient air exchange and/or exhaust in work rooms. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Conditions for safe storage : Prevent unauthorized access.

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Electrical installations / working materials must comply with

the technological safety standards.

Materials to avoid : Keep away from oxidizing agents and strongly acid or alkaline

materials.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|-------------------|-----------|-------------------------------------|--|-----------|
| sulphuric acid | 7664-93-9 | TWA (Thoracic fraction) | 0.2 mg/m3 | ACGIH |
| | | TWA | 1 mg/m3 | NIOSH REL |
| | | TWA | 1 mg/m3 | OSHA Z-1 |
| | | TWA | 1 mg/m3 | OSHA P0 |
| | | PEL | 0.1 mg/m3 | CAL PEL |
| | | STEL | 3 mg/m3 | CAL PEL |
| hydrogen fluoride | 7664-39-3 | TWA | 0.5 ppm | ACGIH |
| | | С | 2 ppm | ACGIH |
| | | TWA | 3 ppm 2.5 mg/m3 | NIOSH REL |
| | | С | 6 ppm 5 mg/m3 | NIOSH REL |
| | | TWA | 3 ppm | OSHA Z-2 |
| | | TWA | 3 ppm | OSHA P0 |
| | | STEL | 6 ppm | OSHA P0 |



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| | | TWA | 0.5 ppm | ACGIH |
|----------------------|-----------|------|-----------------------|-----------|
| | | С | 2 ppm | ACGIH |
| | | TWA | 3 ppm | OSHA P0 |
| | | STEL | 6 ppm | OSHA P0 |
| | | PEL | 0.4 ppm 0.33 mg/m3 | CAL PEL |
| | | STEL | 1 ppm 0.83 mg/m3 | CAL PEL |
| 2-butoxyethanol | 111-76-2 | TWA | 20 ppm | ACGIH |
| | | TWA | 5 ppm 24 mg/m3 | NIOSH REL |
| | | TWA | 50 ppm 240 mg/m3 | OSHA Z-1 |
| | | TWA | 25 ppm 120 mg/m3 | OSHA P0 |
| | | PEL | 20 ppm 97 mg/m3 | CAL PEL |
| orthophosphoric acid | 7664-38-2 | TWA | 1 mg/m3 | ACGIH |
| | | STEL | 3 mg/m3 | ACGIH |
| | | TWA | 1 mg/m3 | NIOSH REL |
| | | ST | 3 mg/m3 | NIOSH REL |
| | | TWA | 1 mg/m3 | OSHA Z-1 |
| | | TWA | 1 mg/m3 | OSHA P0 |
| | | STEL | 3 mg/m3 | OSHA P0 |
| | | PEL | 1 mg/m3 | CAL PEL |
| | | STEL | 3 mg/m3 | CAL PEL |

Biological occupational exposure limits

| Component | CAS-No. | Control | Biological | Sampling | Permissible | Basis |
|-------------------|-----------|--------------|------------|-----------|---------------|-----------|
| | | parameters | specimen | time | concentration | |
| HYDROFLUORIC ACID | 7664-39-3 | Fluoride | Urine | Prior to | 2 mg/l | ACGIH BEI |
| | | | | shift (16 | | |
| | | | | hours | | |
| | | | | after | | |
| | | | | exposure | | |
| | | | | ceases) | | |
| HYDROFLUORIC ACID | | Fluoride | Urine | End of | 3 mg/l | ACGIH BEI |
| | | | | shift (As | | |
| | | | | soon as | | |
| | | | | possible | | |
| | | | | after | | |
| | | | | exposure | | |
| | | | | ceases) | | |
| 2-BUTOXYETHANOL | 111-76-2 | Butoxyacetic | Urine | End of | 200.mg/g | ACGIH BEI |
| | | acid (BAA) | | shift (As | Creatinine | |
| | | | | soon as | | |
| | | | | possible | | |
| | | | | after | | |
| | | | | exposure | | |
| | | | | ceases) | | |

Engineering measures : effective ventilation in all processing areas

Personal protective equipment



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Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Hand protection

Material : Protective gloves

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Access to clean water to rinse eyes must be available, options

include: eye wash stations or showers, or eye wash bottles

with pure water.

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

When using do not eat or drink. When using do not smoke.

Wash hands before breaks and immediately after handling the

product.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : colourless, clear

Odour : strong

Odour Threshold : No data available

pH : <1

Melting point/freezing point : No data available

Boiling point : 104.44 °C

Flash point

does not flash

Evaporation rate : 1

Upper explosion limit : No data available
Lower explosion limit : No data available
Vapour pressure : No data available
Relative vapour density : No data available

Density : 1.06 g/cm3

Solubility(ies)



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Water solubility : soluble in cold water
Partition coefficient: n- : No data available

octanol/water

Auto-ignition temperature : not determined
Thermal decomposition : No data available

Viscosity

Viscosity, kinematic : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Stable

Chemical stability : Stable under normal conditions.

Possibility of hazardous

reactions

: No decomposition if stored and applied as directed.

Conditions to avoid : No data available

Incompatible materials : Oxidizing agents

Alkali metals

Hazardous decomposition

products

: Hydrogen fluoride Sulphur oxides

Carbon dioxide (CO2) Carbon monoxide Phosphorus compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Potential Health Effects

Aggravated Medical

: None known.

Condition

Symptoms of Overexposure : Effects are immediate and delayed.

Symptoms may include blistering, irritation, burns, and pain. Effects are dependent on exposure (dose, concentration,

contact time).

Carcinogenicity:

IARC Group 1: Carcinogenic to humans

sulphuric acid 7664-93-9

ACGIH Suspected human carcinogen

sulphuric acid 7664-93-9

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.



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NTP Known to be human carcinogen

sulphuric acid 7664-93-9

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : 141.72 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate : 13.78 mg/l

Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : 141.62 mg/kg

Method: Calculation method

Components:

2-butoxyethanol:

Acute oral toxicity : LD50 Oral Rat: 880 mg/kg

Acute dermal toxicity : LD50 Dermal Rabbit: 1,060 mg/kg

4-Nonylphenol branched, ethoxylated:

Acute oral toxicity : LD50 Oral Rat: 16,000 mg/kg

Acute dermal toxicity : LD50 Rabbit: 2,573 mg/kg

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Components:

hydrogen fluoride:

Remarks: Causes skin burns. Harmful if absorbed through the skin. Contact results in immediate skin absorption which may cause hypocalcemia (calcium loss). This effect may be delayed for several hours after exposure. Severe over-exposure by absorption can result in death. Get immediate medical attention.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available



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Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Product:

Partition coefficient: n-

octanol/water

: Remarks: No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:

Regulation 40 CFR Protection of Environment; Part 82 Protection of

Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks This product neither contains, nor was manufactured

with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A

+ B).

Additional ecological : An environmental hazard cannot be excluded in the



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information event of unprofessional handling or disposal., Harmful to

aquatic life.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Dispose of in accordance with local regulations.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

Transportation Regulation: 49 CFR (USA):

UN2922, Corrosive liquids, toxic, n.o.s., (HYDROFLUORIC ACID, SULFURIC ACID), 8, (6.1), II

Transportation Regulation: IMDG (Vessel):

UN2922, CORROŠIVE LIQUID, TOXIC, N.O.S., (HYDROFLUORIC ACID, SULFURIC ACID), 8, (6.1),

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Transportation Regulation: IATA (Cargo Air):

UN2922, Corrosive liquid, toxic, n.o.s., (HYDROFLUORIC ACID, SULFURIC ACID), 8, (6.1), II

Transportation Regulation: IATA (Passenger Air):

UN2922, Corrosive liquid, toxic, n.o.s., (HYDROFLUORIC ACID, SULFURIC ACID), 8, (6.1), II

Transportation Regulation: TDG (Canada):

UN2922, CORROSIVE LIQUID, TOXIC, N.O.S., (HYDROFLUORIC ACID, SULFURIC ACID), 8, (6.1),

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The product as delivered to the customer conforms to packaging requirements for shipment by road under US Department of Transportation (DOT) regulations. Additional transportation classifications noted above are for reference only, and not a certification or warranty of the suitability of the packaging for shipment under these alternative transport regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification

requirements.



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EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

| Components | CAS-No. | Component RQ (lbs) | Calculated product RQ (lbs) |
|-------------------|-----------|--------------------|-----------------------------|
| hydrogen fluoride | 7664-39-3 | 100 | 2845 |

SARA 304 Extremely Hazardous Substances Reportable Quantity

| Components | CAS-No. | Component RQ | Calculated product RQ |
|-------------------|-----------|--------------|-----------------------|
| | | (lbs) | (lbs) |
| hydrogen fluoride | 7664-39-3 | 100 | 2845 |

SARA 311/312 Hazards : Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation

SARA 302 : The following components are subject to reporting levels

established by SARA Title III, Section 302:

sulphuric acid 7664-93-9 4.3051 % hydrogen fluoride 7664-39-3 3.514 %

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

hydrogen fluoride 7664-39-3 3.514 % 2-butoxyethanol 111-76-2 2.5298 %

California Prop. 65

This product does not contain any chemicals known to State of

California to cause cancer, birth defects, or any other

reproductive harm.

The components of this product are reported in the following inventories:

DSL All components of this product are on the Canadian DSL

TSCA On TSCA Inventory

For information on the country notification status for other regions please contact the manufacturer's regulatory group.

Inventory Acronym and Validity Area Legend:

TSCA (USA), DSL (Canada), NDSL (Canada)

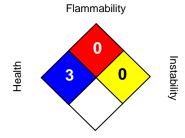
SECTION 16. OTHER INFORMATION



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Further information

NFPA:



Special hazard.

HMIS III:

| HEALTH | 3 |
|-----------------|---|
| FLAMMABILITY | 0 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High 4 = Extreme, * = Chronic

OSHA - GHS Label Information:

Hazard pictograms





Signal word Hazard statements Danger:

Toxic if swallowed. Fatal in contact with skin. Causes severe skin burns and eye

damage. Harmful if inhaled.

Precautionary statements

Prevention: Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Do not get in eyes, on skin, or on clothing. Wash skin thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/ protective clothing/ eye protection/ face protection. SPECIAL HANDLING INSTRUCTIONS - Due to the unique hazards associated with hydrogen fluoride (HF), facilities need to have access to emergency showers, proper personal protective equipment (PPE), a supply of calcium gluconate gel, and complete training of all individuals on proper PPE and procedures.

Response: IF SWALLOWED: Immediately call a POISON CENTER/doctor. Rinse mouth. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Gently wash with plenty of soap and water. Immediately call a POISON CENTER or doctor/ physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Take off contaminated clothing and wash before reuse. SUPPLEMENTAL MEDICAL

TREATMENT - Get immediate medical attention while applying and massaging in 2.5% calcium gluconate gel to the skin.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local regulation.

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This SDS has been prepared by the Compliance Services organization supporting this manufacturer, supplier or distributor.

Zep Inc. markets products under well recognized and established brand names such as Zep®, Zep Commercial®,Zep Professional®, Enforcer®, National Chemical™, Selig™, Misty®, Next Dimension™, Petro®, i-Chem®, TimeMist®, TimeWick™, MicrobeMax®, Country Vet®, Konk®, Original Bike Spirits®, Blue Coral®, Black Magic®, Rain-X®, Niagara National™, FC Forward Chemicals®,Rexodan®, Mykal™, and a number of private labeled brands.